Koala® Quality Inspection Standards

Test items	Featured Standard	Universal Standard	Second-class standard	Waste Standard
	Length and width	Length and width	Length and width tolerance:	Length, width and
Size	tolerance: ±1mm,	tolerance: ±1mm,	±2mm, diagonal tolerance ±2mm	diagonal tolerances
Size	diagonal tolerance	diagonal tolerance ±1mm		exceed 2mm, and
	±0.5mm (the same	(the same package must	(the same package must be neat)	corners are missing
	Long side, wide side ≤	Long side, wide side ≤	Front long side, wide side ≤ 7mm,	
Curl	5mm, slight waves ≤ 3,	5mm, slight waves ≤ 4,	reverse long side, wide side ≤	Paper edges are curled,
Curi	twisted curls are not	twisted curls are not	10mm, slight waves are allowed,	similar to tiles
	allowed	allowed	twisted curls are not allowed	
	Vertical grain, the paper	Vertical grain, the paper	Vertical grain, the paper direction	
Paper Direction	direction of the same	direction of the same	of the same order must be the	/
	order must be the same	order must be the same	same	
		Each book must be neat	Each copy must be neat and clean,	
	Each book must be neat	and clean, with slight	with burrs, irregularities,	Wrinkles, paint caking,
Paper Surface	and clean, without burrs	burrs, no obvious pits,	inconspicuous pits, cylinder lines,	and obvious color
Paper Surface	and other paper defects	cylinder lines, bright spots,	bright spots, creases, scratches,	difference on the paper
	that affect printing	folds, black spots, etc.	grinding flowers, watermarks,	difference on the paper
		ioids, black spots, etc.	pinholes, black spots, etc. allowed	
Coating Adhesion	No dropouts are allowed	No dropouts are allowed	Peripheral point-like dropouts is	Foaming, release coating
Country Autresion	140 di opodis die allowed	·	allowed	Tourning, release coating
	Dust spots ≤ 0.2mm², no	Dust spot ≤ 0.2mm, no	Dust spots ≤ 0.3mm² can not	
Dust Spot	more than 2 in the middle	more than 3 in the middle	exceed 6, 0.3 ~ 1mm can not	Lots of black spots,
Dust spot	(no more than 4 around)	(no more than 4 around)	exceed 2, no more than 1mm	blemishes
	(no more than 4 around)	spacing ≥ 3 cm		
Pocks	Pocks, scratches and	Pocks, scratches and	A small amount of pitting,	Lots of pitting, grinding,
Grinding/Scratche	scratches are not allowed	scratches are not allowed	grinding, and minor scratches are	scratches.
S			allowed around the perimeter	0010001001
Coating Streaks	No coating streaks	No coating streaks	Multiple inconspicuous coating	Multiple visible streaks
	allowed	allowed	streaks are allowed	·
	The back printing should	The back printing should	The back printing should be clear	Defective, incomplete,
Back Print	be clear and complete,	be clear and complete,	and complete, without many	and multiple obvious
	without strip ink	without strip ink	obvious stripes of ink	stripes of ink on the
	Meet the requirements of	' '	Meet the order requirements, no	
	the order, no positive and	the order, no positive and		
	negative deviations are	negative deviations are	negative deviation is allowed, one	,
Number	allowed (the number of	allowed (the number of	more is allowed (the number of	/
	packages is not allowed	packages is not allowed to	packages is not allowed to have	
			deviation)	
	to have deviations)	navo doviatione)		
I	,	have deviations)	-	
	The size of the packaging	, , , , , , , , , , , , , , , , , , , ,		
	,		The size of the resident of the	
	The size of the packaging bag is moderate, the	The size of the packaging bag is moderate, the	The size of the packaging bag is	
	The size of the packaging bag is moderate, the sealing is neat, and the	The size of the packaging bag is moderate, the sealing is neat, and the	The size of the packaging bag is moderate, the sealing is neat, and	
	The size of the packaging bag is moderate, the sealing is neat, and the packaging box and label	The size of the packaging bag is moderate, the sealing is neat, and the packaging box and label		
	The size of the packaging bag is moderate, the sealing is neat, and the packaging box and label are consistent with the	The size of the packaging bag is moderate, the sealing is neat, and the packaging box and label are consistent with the	moderate, the sealing is neat, and the packaging box and label are	
	The size of the packaging bag is moderate, the sealing is neat, and the packaging box and label	The size of the packaging bag is moderate, the sealing is neat, and the packaging box and label	moderate, the sealing is neat, and the packaging box and label are consistent with the real object.	
Packaging	The size of the packaging bag is moderate, the sealing is neat, and the packaging box and label are consistent with the	The size of the packaging bag is moderate, the sealing is neat, and the packaging box and label are consistent with the	moderate, the sealing is neat, and the packaging box and label are consistent with the real object. Mixing is not allowed.	,
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Sampling judgment of finished products and semi-finished products:

At least 10% of each pallet is sampled, and at least 5% of each box is sampled. If problems are found during the sampling process, the sampling ratio should be increased by 5%-10%;

If more than waste paper is found, it will be returned to the workshop for rework, and 10% of the second-class products are allowed, and those exceeding the quota will be returned to the production workshop for rework, pending inspection;

Only if there is no problem in the sampling inspection, it can be put into storage;